

STEEL CONNECTORS

Correspondence table

BSP		
Current description	Former designation	ND (Nominal Diameter):
1/8"	5-10	6
1/4"	8-13	8
3/8"	12-17	10
1/2"	15-21	15
3/4"	20-27	20
1"	26-34	25
1" 1/4	33-42	32
1" 1/2	40-49	40
2"	50-60	50
2" 1/2	66-76	65
3"	80-90	80
4"	102-114	100

STEEL CLAMPS

Additional clamp data

ND	PN	Outer diameter (in mm)	Centre to centre distance	Number of bolts	Hole diameter (in mm)
25	10/16	115	85	4	14
32	10/16	140	100	4	18
40	10/16	150	110	4	18
50	10/16	165	125	4	18
65	10/16	185	145	8	18
80	10/16	200	160	4	18
100	10/16	220	180	8	18
125	10/16	250	210	8	18
150	10/16	285	240	8	22
200	16	340	295	12	22
250	16	395	350	12	22

ASSEMBLY PRODUCTS

Quantity of assembly products in litres or kg for 100 joints

Quantity of PVC JK lubricant in kg	Diameter in mm	Quantity of glue and JC PVC stripper (in L)
	20	0.15
	25	0.15
	32	0.20
	40	0.30
	50	0.45
1	63	0.70
1.5	75	1.00
2	90	1.50
3	110	2.40
4	125	3.00
5	140	3.70
6	160	5.00
9	200	7.50
11	225	10.00
12	250	12.50
16.5	315	19.00